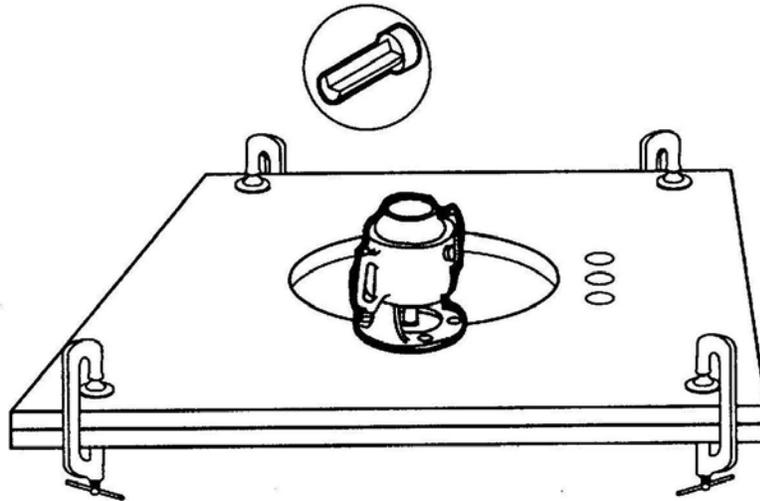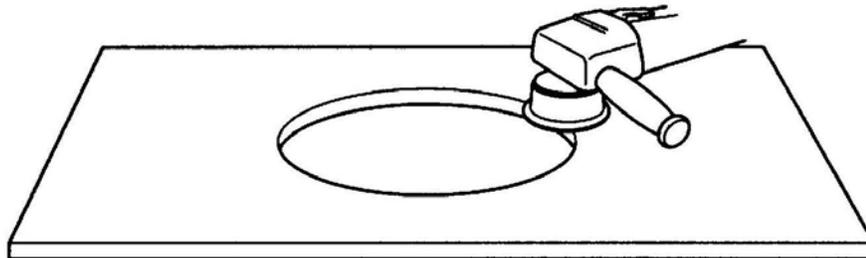**GRIF*form*® Undermount Process:**
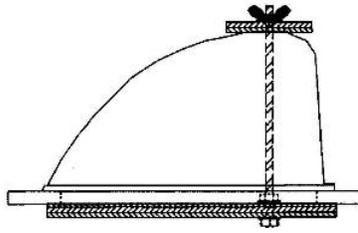
Steps for Installation of:

1. Turn the sheet upside-down and lay out the position of the sink hole cutout location, then mount the template for the cut-out.
2. Clamp the template into position.
3. Using a 3-hp router fitted with a 5/8" template guide and a 3/8" single-flute, carbide-tipped bit, rout the bowl cutout.
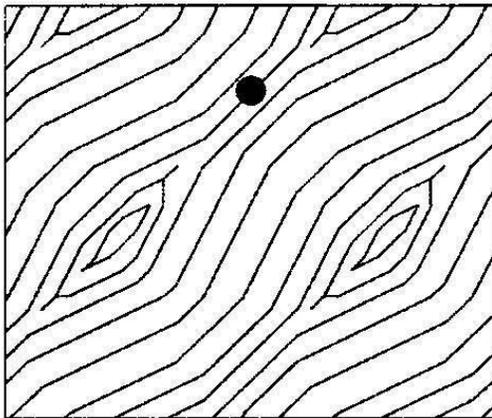4. Remove the template.

5. Use the orbital sander and sand the sheet at the sink area on the back of the sheet.

6. Inspect the rim face of the bowl for any imperfections and trial fit the bowl.
7. Clean the face rim and the areas to be glued with denatured alcohol and a clean white rag, (be careful not to use anything with printed patterns or dye to clean with).
8. Adhere the bowl positioning blocks into position against bowl with hot-melt glue.
9. Using a Corian® applicator gun apply a thick bead of adhesive around the perimeter of the bowl.
10. Turn bowl over and position against stop blocks. Check for proper alignment.
11. Press bowl firmly in place. Look down through the drain hole to check if there is squeeze-out around entire seam, inside and outside of the bowl.

Bowl-Clamping Fixture

Use 1" thick plywood. Size piece to completely cover cutout. Position bolt to center in drain opening.

Washer and Wing Nut

All Thread Bolt

Hex Nuts and Lock Washers

12. Use bowl-clamping fixture (or similar device) to hold bowl until adhesive sets.
13. After adhesive sets, remove clamping fixture and turn unit over.
14. Using a router equipped with a Velepec® 300-150 or 300-155 bit, rout excess sheet back to inside of bowl.
15. Sand and finish the bowl and sheet in the normal manner.

Notes:

Check the bowl to make to make sure the bowl is properly seated into the adhesive and that it is a good, tight fit.

If the router bit used to trim the sheet does not have a plastic bearing, protect the bowl by applying a layer of masking tape at the rim of the bowl where the bearing will ride.

If all of the top sheet trim is not removed after routing, sand to remove the excess.