

## Colorfil Process:

1. Allow the Colorfil Resin and Colorfil activator to warm to room temperature near 70 degrees F.



2. Using denatured alcohol, a stiff bristle brush and a clean white cloth thoroughly clean the area that you would like to fill with the inlay material.



3. Measure proper amounts of resin and activator into a paper cup. Do not mix a batch of material larger than approximately 4 oz. or any more than can be placed and treated in 5 minutes. It is important to mix the material thoroughly by slowly rotating the cup of material, scraping the material from the bottom and the sides of the mixing cup using the wooden stir stick provided. Take care not to stir too quickly it could add additional air bubbles to the mix. If the material is not mixed properly it will not activate correctly. Allow material to rest a minute or two to allow air bubbles to rise and escape.



4. Pour the material in a puddle over the image. Use the stir stick as a spatula to generously spread the Colorfil over the image. Colorfil will shrink so be sure to cover generously. Use a toothpick and trace around the image to help release air bubbles that are trapped in the image. Use a hot air gun or blow dryer on low with direct downward heat, it will thin the material and release the air bubbles. Take care not to over-heat the material. Allow the material to cure overnight.



5. Once the material has cured you are ready for the finishing process. Using an orbital sander and 150 grit begin to sand off the excess material. Do not over sand. Always stop at each grit level before you reach the final level. The objective is to finish sanding just above the finish surface, NOT below. Sanding abrasive order should be 150 grit, 180 grit, 220 grit, then buff to desired finish. With a damp cloth thoroughly clean your part between each sanding step. If a high gloss finish is desired use micron films and polishing compounds after the above described sanding process.



For more complete instructions visit our website

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